

Main industry segments

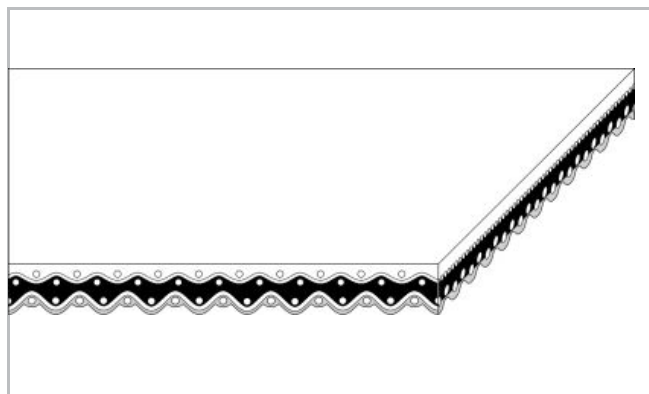
Baked snacks, Biscuit and Crackers, Bread, Chocolate, Convenience food, Frozen food, Pasta, Pastry, Pizza, Primary food packaging, Ready meals

Applications

Cooling (line) belt, Dough belt, Enrobing belt, Infeed belt, Outfeed belt

Special features

Abrasion resistant, Antistatic, High hydrolysis resistant, High transversal rigidity, Longitudinal flexibility, Low shrinkage, Oil and fat resistant, Small pulley diameter suitable, Smooth and pore-free belt surface



Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Smooth
Conveying side property	Adhesive
Conveying side color	White
Traction layer (material)	Polyester (PET)
Number of Fabrics	2
Pulley side material	Polyester (PET)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	Gray

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - acc. to 21CFR parts 170 - 199. Details/restrictions see Habasit food compliance declaration.
Food suitability, USDA recommendations	USDA certified for compliance with NSF/ANSI/3-A 14159-3 standard for Meat and Poultry Processing. Certification is valid only if belt edges are sealed or belt cords are not exposed and when optional belt accessories like cleats, v-guides and scoops comply with the applicable FDA regulations for the conveyed product. Contact your Habasit representative for detailed information.
Food suitability, EU conformance	Yes - acc. to Regulation (EC) No. 1935/2004 as well as Regulation (EU) No. 10/2011 and/or other relevant food contact legislation. Details/restrictions see Habasit food compliance

	declaration.
Other conformance/approval	JFRL passed. Contact your Habasit representative for detailed information.

Technical data			
Thickness of belt	1.30	mm	0.05 inch
Mass of belt (belt weight)	1.5	kg/m ²	0.307 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	6.0	N/mm	34 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	4.2	N/mm	24 lbf/in
Min. operating temperature admissible (continuous)	-30	°C	-22 °F
Max. operating temperature admissible (continuous)	110	°C	230 °F
Coefficient of friction (running side / steel driving pulley)	0.15	-	
Coefficient of friction (running side / driving pulley with friction cover)	0.35	-	
Coefficient of friction (running side / pickled steel slider bed)	0.20	-	
Coefficient of friction (running side / phenolic resin slider bed)	0.25	-	
Coefficient of friction (running side / stainless steel slider bed)	0.15	-	
Seamless manufacturing width	4000	mm	157 inch

Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications
Flexproof 10 x 80	Master joining method for nosebar / high stress applications
Thermofix	Optional joining method - not applicable for direct food contact applications acc. to EU and FDA regulations

[Link to JDS:](#)

Joining method		Flexproof 20 x 80	Flexproof 10 x 80	Thermofix
Nosebar radius (minimum)	mm inch		4 0.157	
Pulley diameter (minimum)	mm inch	15 0.59	15 0.59	
Pulley diameter minimum with counter flection	mm inch	20 0.79	20 0.79	
Admissible tensile force per unit of width	N/mm lbf/in	11 63	11 63	
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	2.2 13	3.2 18	
Slider bed suitable		Yes	Yes	Yes
Carrying rollers suitable		Yes	Yes	Yes
Troughed installation suitable		No	No	No
Power turns / curved installations		No	No	No
Nosebar suitable		No	Yes	
Low noise applications		No	No	No
Metal detector suitable		No	No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

Chemical resistance

Link to 'Chemical resistance information': <http://www.habasit.com/en/chemical-resistance.htm>

Mode of use or conveyance

Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit, Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment

Group	TPU Belts
Sub-Group	Hydrolysis Resistant Belts
Item number	H010100206

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